Expert Solutions for Critical Applications

ADVANCED™ PLASTIC Brand Portfolio

Where Innovation Flows

wildenpump.com

ADVANCED™ BOLTED PLASTIC PUMPS
Wilden: The Power Behind Fluid Transfer

As the global leader in air-operated double-diaphragm (AODD) pumps, Wilden has been exceeding customer expectations since 1955 thanks to a deep commitment to the pursuit of excellence, customer satisfaction, research and development and market knowledge.

Wilden and our elite distributor network are devoted to servicing your needs with world-class products, delivery and best-in-class expertise to ensure you have access to the latest pump technologies and fluid transfer services available for your industries, applications and processes.

Put us to the test and contact your local distributor today at: wildendistributor.com

MARKETS SERVED

ENERGY

Wilden is leading the way in energy efficiency in storage terminals, biofuels and solar cell manufacturing. Wilden pumps play a vital role as transfer points from one mode of transportation to another and as safe, secure storage locations until product transfer is needed. Wilden is also committed to helping build a clean-energy economy through the use of biofuels.

Typical Applications Handled:
- Raw crude oil
- Biodiesel
- Solar cell manufacturing
- Gases
- Crude oil
- Petroleum
- Solvents
- Lube oils
- Gasoline
- Diesel fuel
- Refined petroleum products

PROCESS

Wilden is a recognized leader in the process industries. You can find Wilden pumps in many of the top chemical, food and beverage and pharmaceutical plants around the world.

Typical Applications Handled:
- Acids
- Solvents
- Creams and lotions
- General chemicals
- Pulp and paper
- Low-solvent coating
- Caustics
- Soap and detergents
- Paints, inks and coatings
- Cosmetics
- Solvent-less coating
- Alcohols

WATER/WASTEWATER

Wilden plays a critical role in handling and transferring fluids used in municipal and industrial water and wastewater plants.

Typical Applications Handled:
- Wastewater systems
- Rehabilitation systems
- Distribution
- Water treatment supply
- Water systems
- Metal fabrication
- Potable water systems
- Collection and disposal
**Self Priming**
- Portable
- High vacuum
- Run-dry capable
- No heat generation

**Submerged**
- Air-operated pumps (non electrical)
- Single-point exhaust options available for submersible applications
- Multiple material options available for process fluid compatibility

**Positive Suction Head**
- Preferred installation for high-viscosity applications
- Superior product containment
- Inlet pressure should be limited to 0.7 bar (10 psig) to maximize parts life

**Installation Versatility**
Advanced™ Solutions: Bolted Pumps

As the global leader in AODD bolted pumps, Wilden has the largest material offering in the industry. The Advanced™ bolted plastic pumps offered by Wilden are specifically designed for maximum performance, efficiency and containment. The bolted configuration ensures total product containment while the liquid path reduces internal friction to maximize output and efficiency. Multiple elastomer options are available to meet and exceed your abrasion, temperature and chemical compatibility challenges.

Advanced bolted plastic pumps are offered in polypropylene, PVDF and PFA. A variety of connection options and specialized air distribution systems are also available for your specific application needs.

Your Needs

- Performance
- Containment
- Cost

Our Solutions

Advanced Pumps
- Higher flow rates
- Variable flow and pressure
- Shear sensitive
- Intrinsically safe
- Dry-run capable
- Portable and submersible
- Large solids passage
- High suction lift

Superior Containment
- Leak-free operation
- Superior torque retention
- Unique valve seat design
- Superior finish on sealing surfaces
- Multiple liquid connections available

Enhanced Efficiencies
- Anti-freezing ADS
- Greater flow per SCFM input
- Low cost of ownership
- Ease of operation and maintenance

The Results

Success
- Higher yields
- Increased pump output
- Increased On/Off reliability
- Reduced turbulence
- Reduced internal friction

Containment Ensured
- Leak-free pump operation
- Viscous and non-viscous product transfer
- Largest chemical compatibilities
- Transfer with confidence

Cost Efficient
- Optimized applications
- Reduced air consumption
- Reduced kilowatt usage
- Longest Mean Time Between Repair (MTBR)
- Lower operational costs and downtime
- Saves you money
Tech Data

• Sizes: 6 mm (1/4") through 76 mm (3")
• Materials: Polypropylene and PVDF
• Material temperatures: Up to 107°C (225°F)
• Elastomers: Buna-N, Neoprene, EPDM, Viton, Wil-Flex, Saniflex, Polyurethane, PTFE, Geolast
• ADS: Pro-Flo® SHIFT, Pro-Flo X™, Pro-Flo®, Accu-Flo™

Performance Data

• Max flow rates: 1024 lpm (271 gpm)
• Max suction lift: 9.8 m (32.0') Wet, 6.6 m (21.6') Dry
• Max disp. per stroke: 5.8 L (1.52 gal)
• Max discharge pressure: 8.6 bar (125 psig)
• Max size solids: 12.7 mm (1/2")
The innovative, yet simple, Pro-Flo® SHIFT Air Distribution System (ADS) is the new standard for AODD pumps, featuring an “air control spool” that automatically optimizes air consumption and eliminates the overfilling that can lead to overcharging of the air chamber, all while causing no corresponding reduction in flow rate. The results are a reduction in air consumption and operational costs while maximum operational efficiency and volumetric consistency are maintained.

**Market Position:**
- Cost efficient: 50% less expensive than an electronically-actuated ADS
- Faster return on investment
- Robust design for harsh operating conditions
- Metered air consumption for less product waste
- Creates the highest performance ratio
- Superior flow rate
- Superior anti-freezing
- Single-point exhaust option
- Lube-free operation
- Reduced maintenance costs
- On/Off reliability
- Environmental sensitivity
- Reduced energy consumption
- Lower carbon footprint
- ATEX-compatible for use in explosive atmospheres

**Application Traits:**
- Greater yield per SCFM of air used
- Wider application range
- Repeatable, predictable performance
- Less product waste
- Max. Mean Time Between Repair (MTBR)
- Increased application range/compatibility
- Minimum training required
- No special skill set needed for maintenance or operation

**Features:**
- Simple and durable pump design
- Simple components
- Faster, easier setup time
- Plug-N-Play operation
- No electricity needed
- Precise flow rate at start-up
- Non-stalling unbalanced spool

**Availability:**
- 38 mm (1-1/2”)
- 51 mm (2”)
- 76 mm (3”)
Market Position:
• Anti-freezing
• On/Off reliability
• Longest-lasting wear parts
• Lube-free operation

Features:
• Plastic center block
• Non-stalling unbalanced spool
• Simple and durable design

Application Traits:
• Maximum reliability
• Process applications
• Max. Mean Time Between Repair (MTBR)

Availability:
• 6 mm (1/4"), 13 mm (1/2"), 25 mm (1"), 38 mm (1-1/2"), 51 mm (2"), 76 mm (3")
**Polytetrafluoroethylene (PTFE) Elastomers**

- Because it is one of the most chemically inert compounds available, PTFE can be used with an extremely wide range of fluids, including highly aggressive fluids. Its properties provide excellent flex life and moderate abrasion resistance. In addition, PTFE complies with FDA 21 CFR 177 and USP Class VI standards for food, beverage and pharmaceutical applications. Because PTFE is non-elastic, a backup diaphragm of a different material must be used to provide flexibility and memory. Material options for backup diaphragms are Neoprene, Saniflex, EPDM and high-temperature Buna-N.

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**Thermoplastic Elastomer (TPE)**

- Thermoplastic elastomers (TPE) are known for their superior abrasion-resistance and durability. Due to their wide temperature range capabilities and superior flex life, Wilden TPE diaphragms are an excellent option for general purpose applications.

- Wilden TPE elastomer options available include: Polyurethane, Wil-Flex™ (Santoprene®), Saniflex™ (Hytrel®) and Geolast® (Nitrile Buna-N).

- Also, diaphragm versions of Wil-Flex and Saniflex are available that comply with FDA 21 CFR 177 standards.
Rubber Elastomers

- Wilden’s rubber elastomers are specifically engineered to increase chemical resistance, durability and allow for greater temperature spans, making this a general purpose diaphragm well-suited for a wide range of applications.

- Wilden material options available include: Neoprene, Buna-N, EPDM and Viton®.

Ultra-Flex™ Diaphragm Technology

- The diaphragm’s convolute shape and controlled fabric placement decreases tensile loading to minimize stress concentration. This design reduces internal stress resulting in extremely long diaphragm life.


Elastomer Temperature Limits:

<table>
<thead>
<tr>
<th>Elastomer</th>
<th>Temperature Limit</th>
</tr>
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<tbody>
<tr>
<td>Neoprene</td>
<td>–18° to 93°C (0° to 200°F)</td>
</tr>
<tr>
<td>Buna-N</td>
<td>–12° to 82°C (10° to 180°F)</td>
</tr>
<tr>
<td>EPDM</td>
<td>–51° to 138°C (–60° to 280°F)</td>
</tr>
<tr>
<td>Viton*</td>
<td>–40 to 177°C (–40 to 350°F)</td>
</tr>
<tr>
<td>Polyurethane</td>
<td>–12° to 66°C (10° to 150°F)</td>
</tr>
<tr>
<td>Wil-Flex</td>
<td>–40° to 107°C (–40° to 225°F)</td>
</tr>
<tr>
<td>Saniflex</td>
<td>–29° to 104°C (–20° to 220°F)</td>
</tr>
<tr>
<td>Geolast</td>
<td>–40° to 82°C (–40° to 180°F)</td>
</tr>
<tr>
<td>PTFE</td>
<td>4° to 104°C (40° to 220°F)</td>
</tr>
</tbody>
</table>

Teflon®, Hytrel® and Viton® are registered trademarks of DuPont Company. Geolast® and Santoprene™ are trademarks of ExxonMobil.

CAUTION: Maximum temperature limits are based upon mechanical stress only. Certain chemicals will significantly reduce maximum safe operating temperatures. Please verify the chemical resistance limitations of elastomers and all other pump components prior to pump installation. The Wilden online Chemical Guide and a Wilden distributor should be consulted for specifics in elastomer selection.

Go to wildenchemicalguide.com for your Wilden Chemical Compatibility Guide.

Visit WildenDiaphragms.com for more information on Genuine Wilden Diaphragms and to download the Wilden Chemical Compatibility Guide.

Genuine WILDEN
Accept Nothing Less
The inherent features of the Wilden air-operated pump and Accu-Flo pump technology allow it to excel as a utilitarian drum pump. Variable speed and pressure capability and the ability to run dry, self prime and deadhead offers you flexibility at a low cost. The Wilden universal drum pump kit enables Wilden 1/4” and 1/2” pumps to adapt directly to drums for cost-effective, efficient liquid transfer.

- Universal kit for 6 mm (1/4”) and 13 mm (1/2”) pumps
- Fits 51 mm (2”) NPT bungholes
- Tube length can be cut to length
- Variety of materials are available
WILDEN SD Equalizer®

The Surge Dampener (SD) Equalizer® was designed to remove pressure variation on the discharge end of the pump. It has a flow-through design manufactured with existing Wilden pump parts. The SD Equalizer automatically sets and maintains the correct air pressure required, optimizing its effectiveness.

Features and Benefits:
- Reduces pipe vibration and shaking
- Protects in-line equipment
- Reduces water hammer
- Absorbs acceleration head
- Lowers system maintenance cost
- Suction stabilizer
- Helps prevent leaking at pipe fittings and joints
- Extends and improves pump performance
- Avoids damaging pressure surges
- Wide range of material and elastomer options
- Common parts with Wilden pumps
- Self adjusts to system pressure

Available Sizes:
- 13 mm (1/2")
- 25 mm (1"
- 38 mm (1-1/2")
- 51 mm (2")
- 76 mm (3")

Materials of Construction:

**Wetted Housing**
- Aluminum
- 316 and 316L Stainless Steel
- Ductile Iron
- Polypropylene
- PVDF

**Air Distribution System**
- Aluminum
- 316 Stainless Steel
- PTFE-Coated Ductile Iron
- Polypropylene
- Glass-filled Polypropylene
- Mild Steel PTFE-Coated
# Plastic Technical Specs

## Sizing Considerations

<table>
<thead>
<tr>
<th>Models</th>
<th>Wetted Materials</th>
<th>Liquid Inlet</th>
<th>Liquid Discharge</th>
<th>Connection Type</th>
<th>Shipping Weight</th>
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<tr>
<td><strong>Pro-Flo-Shift</strong></td>
<td></td>
<td></td>
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<td></td>
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<tr>
<td>PS400 Polypropylene PVDF</td>
<td>38 mm (1-1/2&quot;)</td>
<td>38 mm (1-1/2&quot;)</td>
<td>-</td>
<td>-</td>
<td>28 kg (62 lb)</td>
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<td></td>
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<td>32 kg (70 lb)</td>
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<td>40 kg (89 lb)</td>
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<td>152 kg (335 lb)</td>
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<td>PX400 Polypropylene PVDF</td>
<td>38 mm (1-1/2&quot;)</td>
<td>38 mm (1-1/2&quot;)</td>
<td>-</td>
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<td>28 kg (62 lb)</td>
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<td>32 kg (70 lb)</td>
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<tr>
<td>PX800 Polypropylene PVDF</td>
<td>51 mm (2&quot;)</td>
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<td>33 kg (70 lb)</td>
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<td>45 kg (99 lb)</td>
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<td><strong>Pro-Flo</strong></td>
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<td>2 kg (4 lb)</td>
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<td>2 kg (5 lb)</td>
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<td>-</td>
<td>4 kg (8 lb)</td>
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<td>5 kg (10 lb)</td>
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<td>15 kg (32 lb)</td>
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<td>18 kg (40 lb)</td>
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<td>32 kg (70 lb)</td>
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<td>45 kg (99 lb)</td>
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<td>P1500 Polypropylene PVDF</td>
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<td>138 kg (305 lb)</td>
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<td>161 kg (365 lb)</td>
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<td><strong>Accu-Flo</strong></td>
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<td>A100P Polypropylene PVDF</td>
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<td>-</td>
<td>4 kg (8 lb)</td>
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<td></td>
<td>5 kg (10 lb)</td>
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<tr>
<td>A200P Polypropylene PVDF</td>
<td>25 mm (1&quot;)</td>
<td>25 mm (1&quot;)</td>
<td>-</td>
<td>-</td>
<td>14 kg (31 lb)</td>
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<td></td>
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<td></td>
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<td>19 kg (41 lb)</td>
</tr>
<tr>
<td>MAX. DISCHARGE PRESSURE</td>
<td>MAX. SOLIDS PASSAGE</td>
<td>RUBBER/TPE</td>
<td>PTFE</td>
<td>MAX. FLOW</td>
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<td>-------------------------</td>
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<td></td>
<td></td>
<td>DRY</td>
<td>WET</td>
<td>DRY</td>
<td>WET</td>
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<tr>
<td>8.6 bar (125 psig)</td>
<td>6.4 mm (1/4&quot;)</td>
<td>5.4 m (17.6&quot;)</td>
<td>9.0 m (29.5&quot;)</td>
<td>5.6 m (18.4&quot;)</td>
<td>9.0 m (29.5&quot;)</td>
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<td>8.6 bar (125 psig)</td>
<td>6.4 mm (1/4&quot;)</td>
<td>5.9 m (19.3&quot;)</td>
<td>8.3 m (27.2&quot;)</td>
<td>5.7 m (18.7&quot;)</td>
<td>8.3 m (27.2&quot;)</td>
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<tr>
<td>6.9 bar (100 psig)</td>
<td>12.7 mm (1/2&quot;)</td>
<td>5.3 m (17.5&quot;)</td>
<td>8.6 m (28.4&quot;)</td>
<td>5.8 m (19.1&quot;)</td>
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<td>8.6 bar (125 psig)</td>
<td>6.4 mm (1/4&quot;)</td>
<td>5.5 m (18.2&quot;)</td>
<td>9.3 m (30.6&quot;)</td>
<td>3.6 m (11.9&quot;)</td>
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<td>6.4 mm (1/4&quot;)</td>
<td>6.1 m (19.9&quot;)</td>
<td>9.0 m (29.5&quot;)</td>
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<td>7.2 m (23.8&quot;)</td>
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<td>8.6 bar (125 psig)</td>
<td>0.7 mm (1/32&quot;)</td>
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<td>-</td>
<td>1.9 m (6.2&quot;)</td>
<td>9.3 m (30.6&quot;)</td>
</tr>
<tr>
<td>8.6 bar (125 psig)</td>
<td>1.6 mm (1/16&quot;)</td>
<td>5.2 m (17.0&quot;)</td>
<td>8.7 m (28.4&quot;)</td>
<td>4.5 m (14.7&quot;)</td>
<td>9.3 m (30.6&quot;)</td>
</tr>
<tr>
<td>8.6 bar (125 psig)</td>
<td>4.8 mm (3/16&quot;)</td>
<td>3.6 m (11.9&quot;)</td>
<td>9.8 m (32.0&quot;)</td>
<td>2.4 m (7.9&quot;)</td>
<td>9.4 m (31.0&quot;)</td>
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<tr>
<td>8.6 bar (125 psig)</td>
<td>6.4 mm (1/4&quot;)</td>
<td>5.5 m (18.2&quot;)</td>
<td>9.3 m (30.6&quot;)</td>
<td>3.3 m (10.8&quot;)</td>
<td>9.7 m (31.8&quot;)</td>
</tr>
<tr>
<td>8.6 bar (125 psig)</td>
<td>6.4 mm (1/4&quot;)</td>
<td>6.2 m (20.4&quot;)</td>
<td>8.7 m (28.4&quot;)</td>
<td>4.2 m (13.6&quot;)</td>
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<td>6.9 bar (100 psig)</td>
<td>12.7 mm (1/2&quot;)</td>
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<td>3.6 m (12.0&quot;)</td>
<td>8.6 m (28.0&quot;)</td>
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<tr>
<td>8.6 bar (125 psig)</td>
<td>1.6 mm (1/16&quot;)</td>
<td>6.6 m (21.5&quot;)</td>
<td>9.0 m (29.5&quot;)</td>
<td>5.7 m (18.7&quot;)</td>
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<tr>
<td>8.6 bar (125 psig)</td>
<td>4.8 mm (3/16&quot;)</td>
<td>4.8 m (15.9&quot;)</td>
<td>9.3 m (30.6&quot;)</td>
<td>4.8 m (15.9&quot;)</td>
<td>9.3 m (30.6&quot;)</td>
</tr>
</tbody>
</table>
PERFORMANCE CURVES

38 mm (1-1/2") PLASTIC | RUBBER

38 mm (1-1/2") PLASTIC | PTFE

51 mm (2") PLASTIC | RUBBER

51 mm (2") PLASTIC | PTFE

6 mm (1/4") PLASTIC | PTFE

N/A
PERFORMANCE CURVES

13 mm (1/2") PLASTIC | RUBBER

13 mm (1/2") PLASTIC | PTFE

25 mm (1") PLASTIC | RUBBER

25 mm (1") PLASTIC | PTFE

38 mm (1-1/2") PLASTIC | RUBBER

38 mm (1-1/2") PLASTIC | PTFE
Things to Think About
When Selecting an Air-Operated Double-Diaphragm (AODD) Pump

Application
- What application will the pump be used in?
- What are you pumping?
- Do you need lube-free operation?
- Does the pump need to be submersible?
- What cleaning fluids would be used to clean the pump?
- What are your performance parameters (flow rates, air consumption, viscosities, suction lift)?
- Do you need a pulsation dampener?

Air Distribution System (ADS)
- What ADS best suits your application needs?
- How reliable is the ADS?
- How efficient is the ADS?
- Do you need On/Off reliability?
- Is the pump ADS ATEX-approved?
- Does the ADS have anti-freezing technology?
- Does the ADS have integrated variable performance controls?

Installation
- Before installation, please read the caution section of the pump manual.
- What are your piping considerations (valves, elbows, pipe friction losses, etc.)?
- Do you have sufficient air pressure and air volume for the pump?
- What is the MTBR (Mean Time Between Repair) of the AODDP?
- What are your installation parameters (self priming, positive suction head, high vacuum, heat generation, dry run capable, submersible, large solids passage, variable flow and pressure, shear sensitive)?
- Ease of maintenance: is the pump easy to clean, assemble/disassemble?

Wetted Materials
- What media will you be pumping?
- What is the chemical compatibility of the elastomer?
- What are the temperature limits of the wetted material and elastomer?
- How abrasive is the media being pumped?
- Do diaphragm configurations affect flow?

Distributors
- Is your distributor local?
- Can the distributor fully support your fluid transfer needs?
- Are they a full-stocking, full-service distributor?
- How good is delivery? Is it less than 3 weeks?
- Is the distributor formally educated in specifying and maintaining your system?
- How are the services and repair capabilities of the distributor?
- Does the distributor do local training for your staff?
- How responsive is the distributor to your needs?

Resources
- wildenpump.com
- Locating your Authorized Wilden Distributor: wildendistributor.com
- Engineering, Operations and Maintenance Manuals: wildenpump.com > Support > Manuals (EOMs)
- Cavitation and Friction Guide & Safety Supplement: wildenpump.com > Support > Literature
- Troubleshooting: wildenpump.com in the Support section (Troubleshooting)

WILDEN TECHNICAL SUPPORT: Hours of operation: 8:00 am – 5:00 pm (PST)
Ph. +1 (909) 422-1730 • E-mail: techsupport@wildenpump.com